



Technical Data Sheet: 3DXSTAT™ ESD-PEEK 3D Printing Filament

Physical Properties	Standard	Unit	Metric
Density	ISO 1183	g/cc	1.32

Mechanical Properties	Standard	Unit	Metric
Tensile Strength	ISO 527	MPa	105
Tensile Modulus	ISO 527	MPa	3980
Tensile Elongation	ISO 527	%	7
Flexural Strength	ISO 178	MPa	141
Flexural Modulus	ISO 178	MPa	2850

Thermal Properties	Standard	Unit	Metric
Glass Transition Temperature (T _g)	DSC	°C	143
Deflection Temperature at 0.45 MPa (66psi)	ISO 75	°C	140

Fire Testing*	Standard	Unit	Typical Value
Flamability Rating (*Base Resin)	UL 94	-	V-0 @1.5mm

Printed Specimen Conditions
Printer: Open Source FDM/FFF
Nozzle: 0.4mm
Layer Height: 0.25mm
Infill: 100%, +/- 45°
Extrusion Temp: 380-400°C
Bed Temp: 130-140°C
Specimen Orientation: XY Flat