

## **FUNMAT PRO 310**

High Performance Material 3D Printing for Professional Engineers



Thermostatic chamber and full-size printing capability



IDEX, more possibilities with multi material printing and twice as fast with duplication and mirror mode



Independent filament box keeps material continuously dry for high-quality prints



Unparalleled user experience with intelligent design and whole-process control



The FUNMAT PRO 310 responds to the growing demands of professional engineers. It features a thermostatic chamber and its full-size printing capability. The thermostatic chamber can reach up to  $100\,^{\circ}$ C, to realize engineering plastics in large-scale printing ( $305\times260\times260$ mm). Plug & play and easy-to-remove modular IDEX design can realize multiple printing modes.

With whole-process control the FUNMAT PRO 310 offers engineering material capabilities such as ASA/ABS/PC/PC-ABS/PA/PA-CF with our user-friendly 3D model-slicing software.

## **Technical Parameters**

Technology	FFF	Print Speed	Max.120mm/s
Build Volume	Single Nozzle: 305 x 260 x 260 mm;	Nozzle Diameter	0.4mm (Optional:0.25/0.6mm)
	(12 x 10.2 x 10.2in)	Chamber Temperature	Max. 100°C (212°F)
	Dual Nozzle: 260 x 260 x 260mm	Build Plate Temperature	e Max. 160°C (320°F)
	(10.2 x 10.2 x 10.2in)	Leveling	Mesh leveling(Max. 100 points)
Printer Size	700 x 655 x 700mm	Filament Diameter	1.75mm
	27.6 x 25.8 x 27.6in	Travel Speed	Max.XY 500mm/s
Layer Thickness	0.1- 0.3mm	Resolution	XY: 16μm Z: 1.25μm
Number of Nozzles	2 (IDEX)	Functions	Filament Absence Warning, Remote
Nozzle Temperature	Max.300°C (572°F)		Monitor, Remote Control, Remote Print
Voltage	100-132V/15A or	Nozzle	Quick release design, easy installation
	200-240V/7A. 50/60 Hz	maintenance	and disassembly
Max. Power	1500W		Standalone, overall sealed, built-in
Connectivity	WiFi, Ethernet, USB	Filament Box	reusable molecular sieve to ensure
Screen	7" Touch Screen		low humidity, real-time monitoring of
Build Plate	Flexible buildplate with Polyimide		TEMP and humidity
	Heating Film	Number of Filament Trays	2 (Max 1Kg/pcs)
Cooling	FAN	Materials*	PA6/66, PA6-CF, PA12-CF, PC, PC-ABS,
Filtering system	HEPA+Activated Carbon		ABS, ASA, PLA, HIPS, PVA
	Safety door lock, over temperature	Certification	CE, FCC, SGS
Safety Design	protection, overload protection,	Slicing Software	INTAMSUITE
	warning labels	Supported File Types	.stl/.obj/.x3d/.3mf/.stp/.iges
Safety Standards	EN60204	Operating System	Windows
Environment Temperature 15~30°C(59~86°F)		Storage Temperature	0~35°C(32~95°F)
Environment Humic	lity 30~70%	Storage Humidity	20~90%

<sup>\*</sup>Printing materials are not limited to this table, recommended printing materials are fully validated on the printer.